

Polyhydroksyalkanoate (PHA) production from sludge

Sub-project of Biosykli – Circular Bioeconomy in Lahti Region

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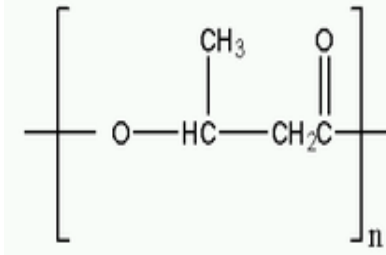


Leverage from
the EU
2014–2020

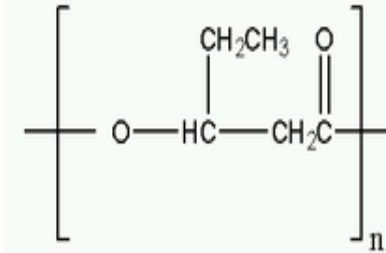


Polyhydroxyalkanoates (PHA)

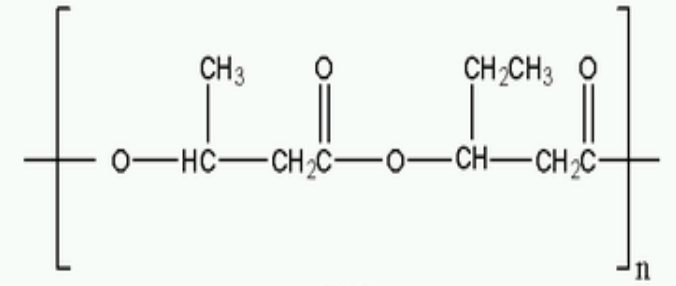
- Polyhydroksoyalkanoates are most commonly polyesters of hydroxybutyrate (HB) and/or hydroksoyvalerate (HV)
- PHAs are bacterial storage lipids
- PHAs are currently produced commercially mainly by pure cultures
- The trend is to move to producing PHAs from waste material using bacterial mixed cultures



PH3B



PHV



PHBV



Why polyhydroxyalkanoates?

- Switching from fossil fuels to recyclable carbon sources in plastic raw materials will mitigate the climate change
- PHAs are biodegradable/compostable plastics raw materials
=> reduce environmental problems related to plastic waste
- Transforms waste organics into plastics, that can even be considered as carbon sinks
- The possibility of using low organic waste is also being explored (waste with carbon >10% may not be disposed in landfills)

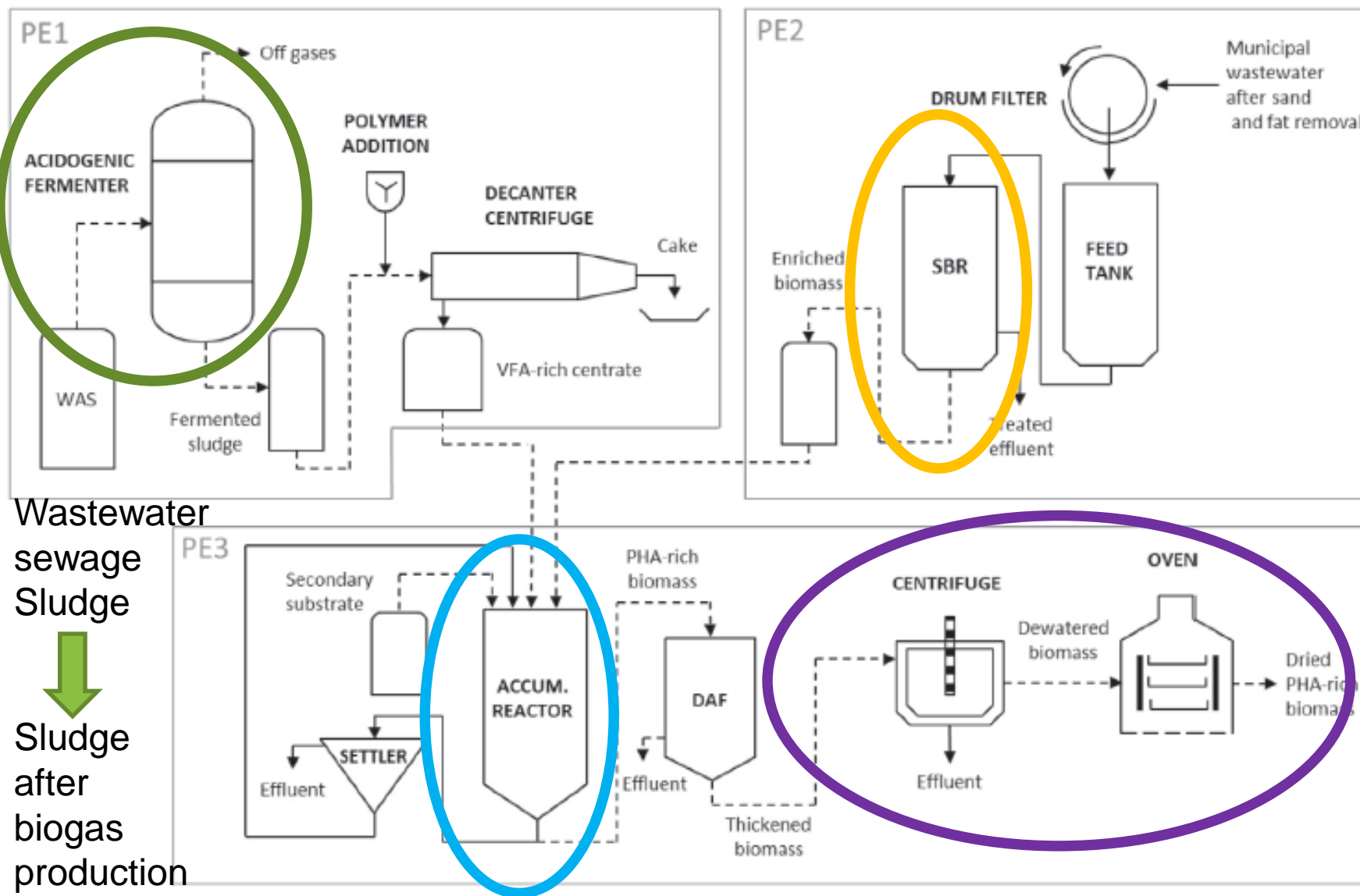


What is required?

Bioreactor for

1. Biomass hydrolysis
2. Cultivation of PHA accumulating bacteria
3. PHA accumulation
4. Down-stream processing

Recovery of other value components

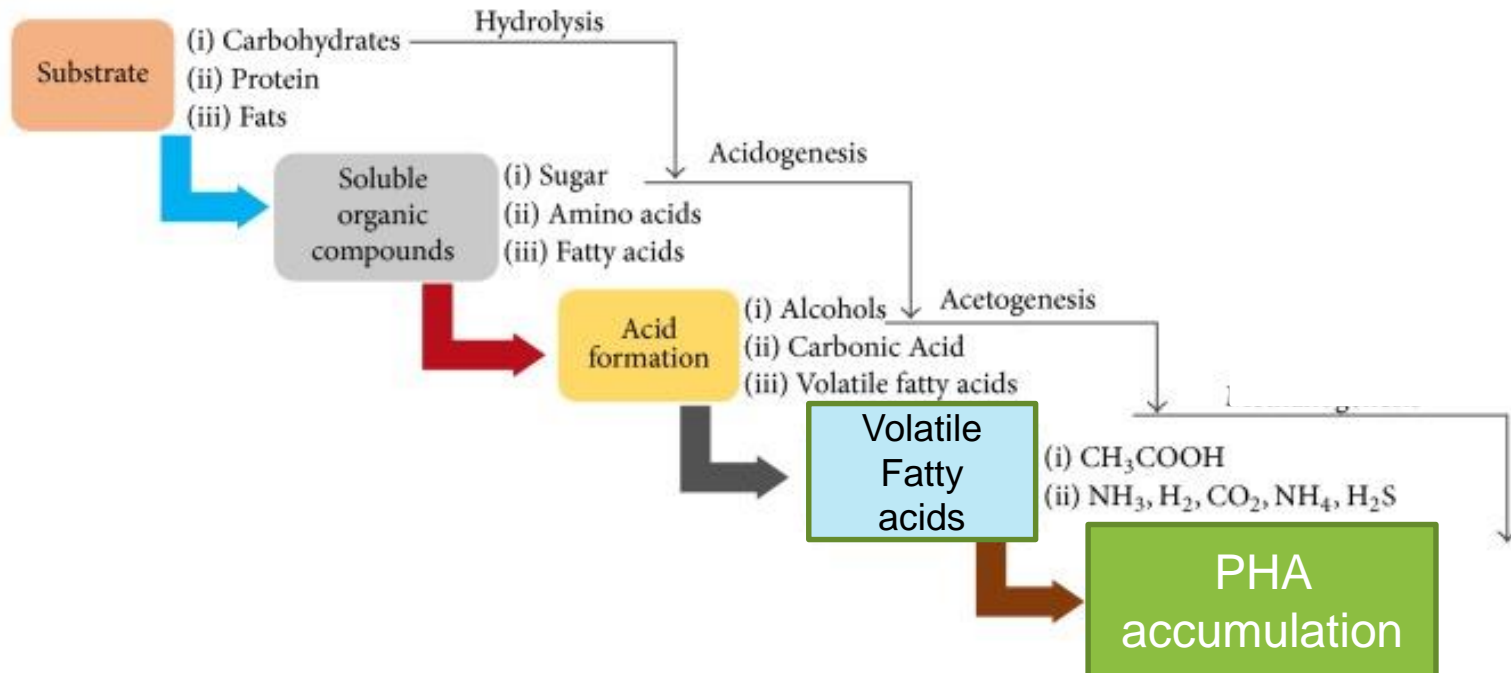


Wastewater
sewage
Sludge
↓
Sludge
after
biogas
production

Morgan-Sagastume et al. 2015
Bioresource Technology 181, 78-89

Transforming waste to PHAs

- Bioreactor for biomass hydrolysis
- The same process as
 - in the biogas production or
 - in the early stages of composting
- Difference: **nutrients (C/N or C/P) limiting microbial growth** =>
Carbon hydrolysed, and after hydrolysis accumulated as PHA instead of using carbon for microbial growth



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Accumulation of fixed solids

- The enriched fixed solids prevent biomass hydrolysis
=> Different microbial communities are required for high and low carbon bioreactors

Kouzi, A., Puranen M, Kontro, MH 2020
Evaluation of the factors limiting biogas production in full-scale processes and Increasing the biogas production efficiency. Environmental Science and Pollution Research, 27, 28155-28168

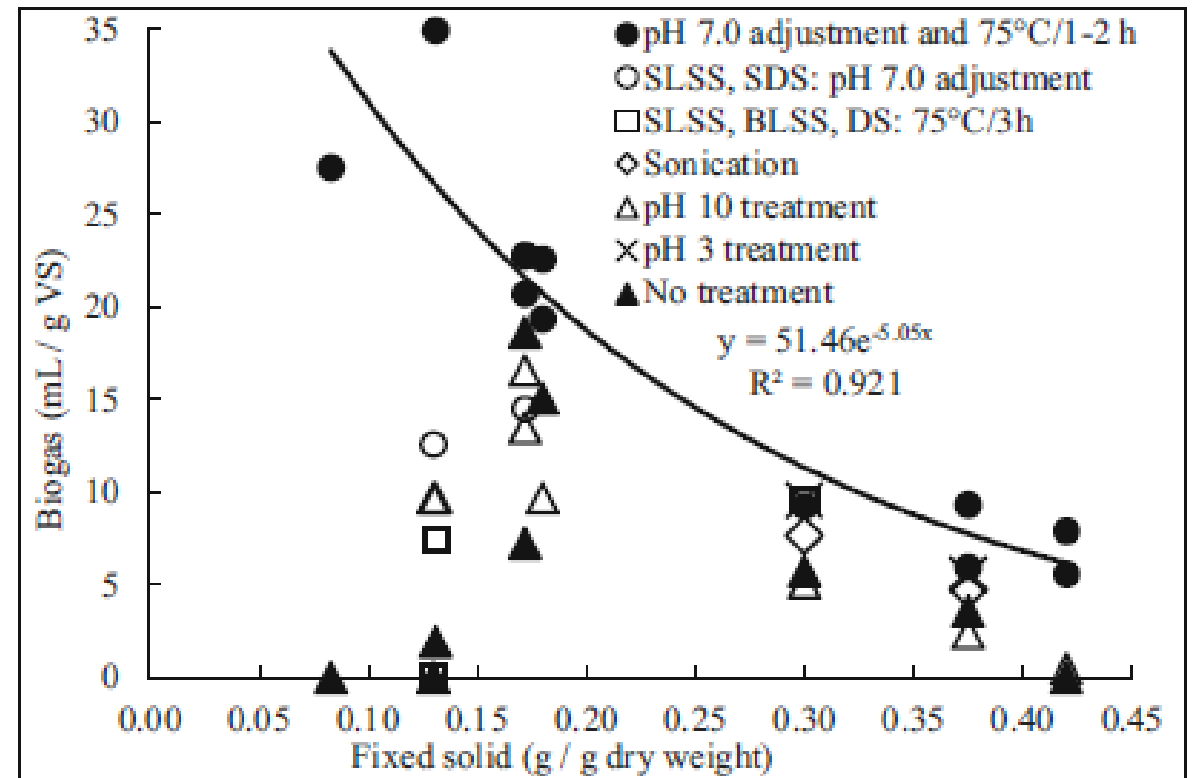


Fig. 5 Biogas yields in different treatments of E2 as a function of the fixed solid content (the average of standard deviations, 3.3 mL/g VS; $n = 3$)

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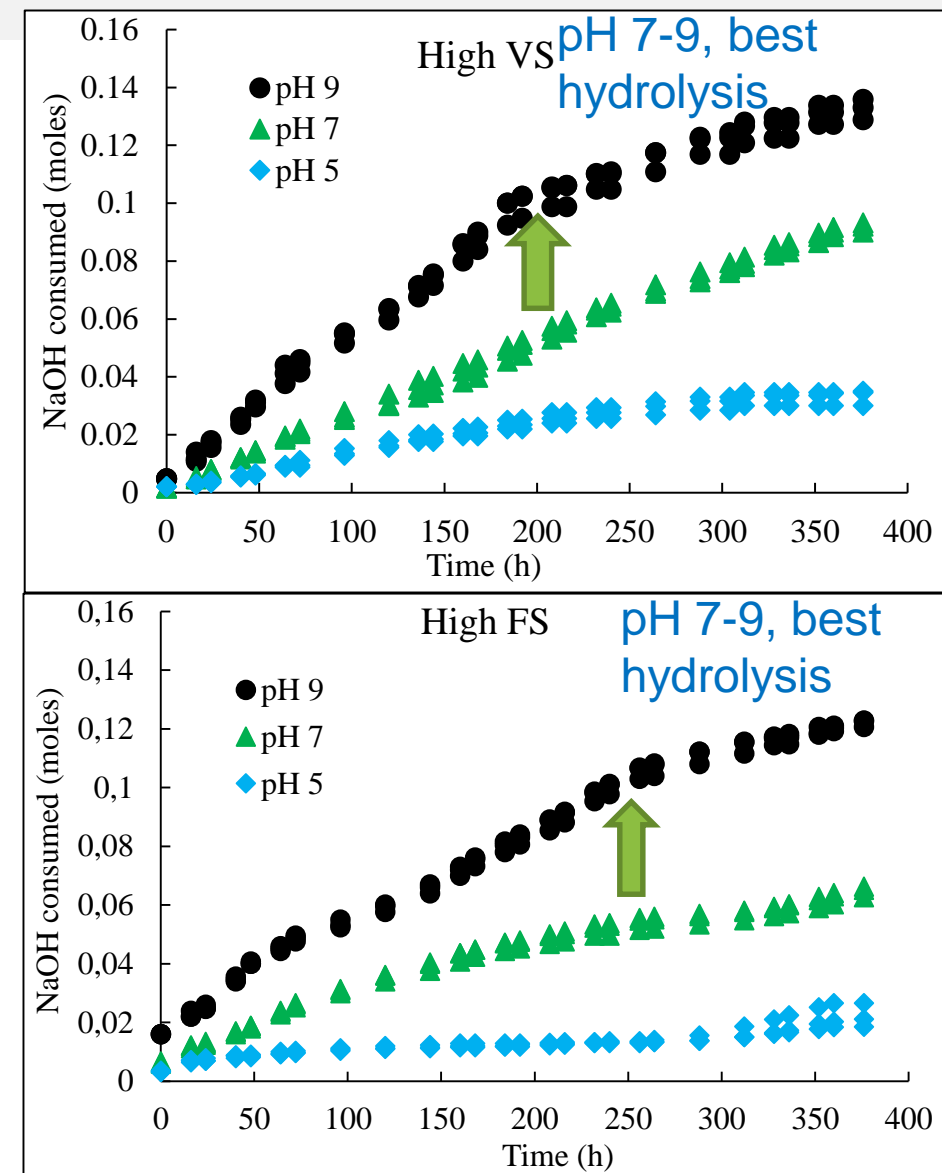
Hydrolysis bioreactors

- Cellulose and lignin carbon sources
- Base addition to maintain pH
 - Almost equal hydrolysis in low and high OM bioreactors
- pH of 7-9 best for the hydrolysis
- Best hydrolysis 200-250 h, about 8-10 days, the same as in literature

Cellulose and lignin analytic, and volatile fatty acid analytic

To follow biomass hydrolysis

PHA analytic to follow accumulation; with simultaneous **long-chain fatty acid analysis** for microbial community evaluation



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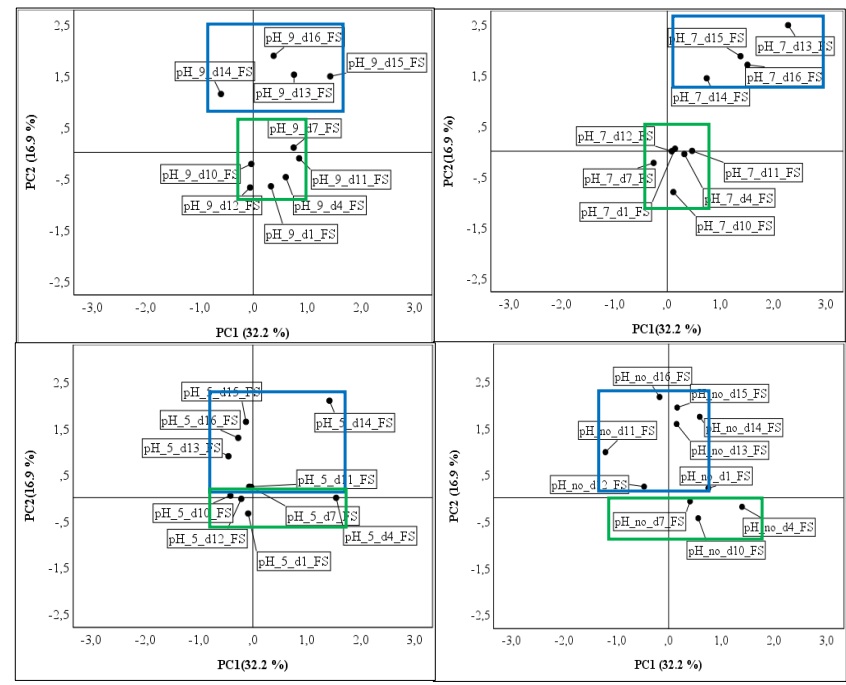
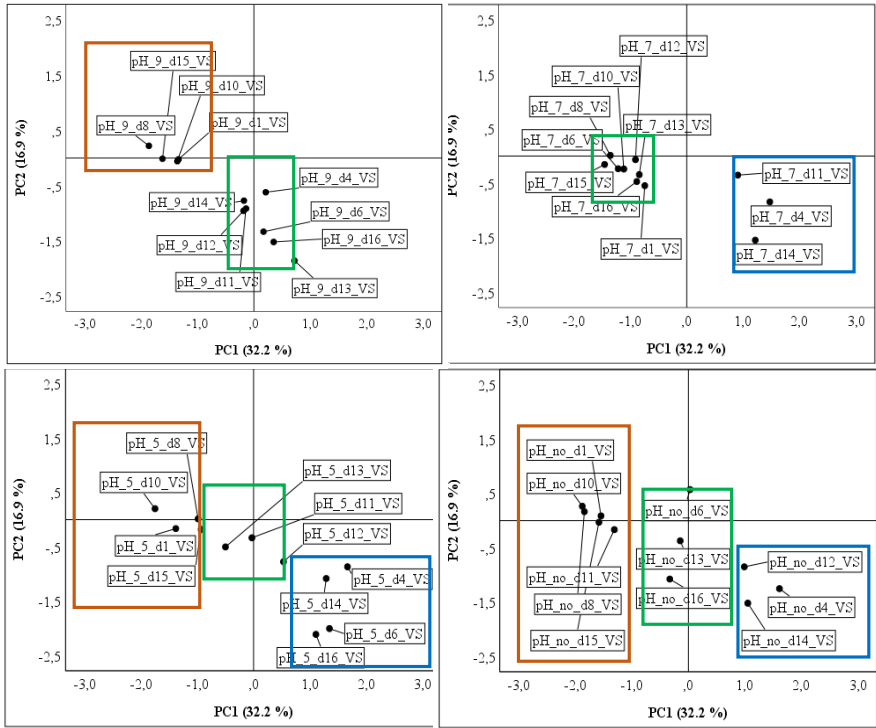
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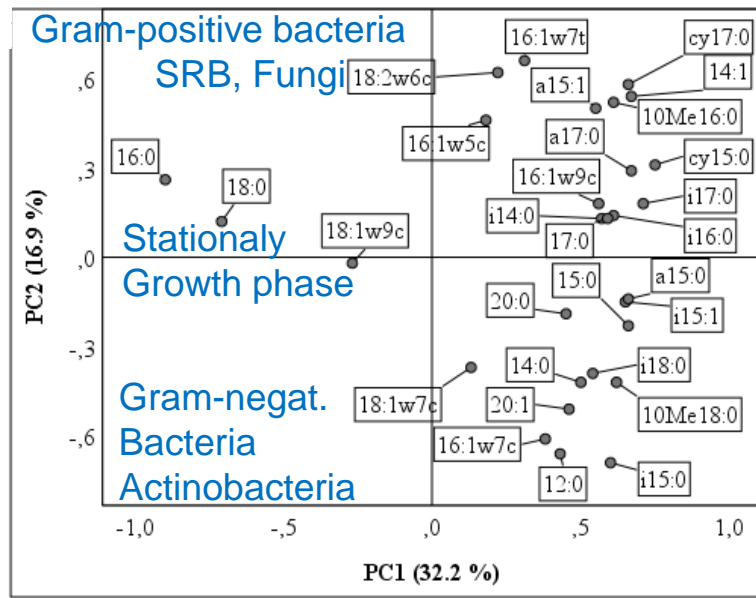
Microbial community composition based on fatty acids: High OM

Gram-negative bacteria and actinobacteria appropriate for hydrolysis
Middle stage between dormant and metabolically active cells appropriate for hydrolysis

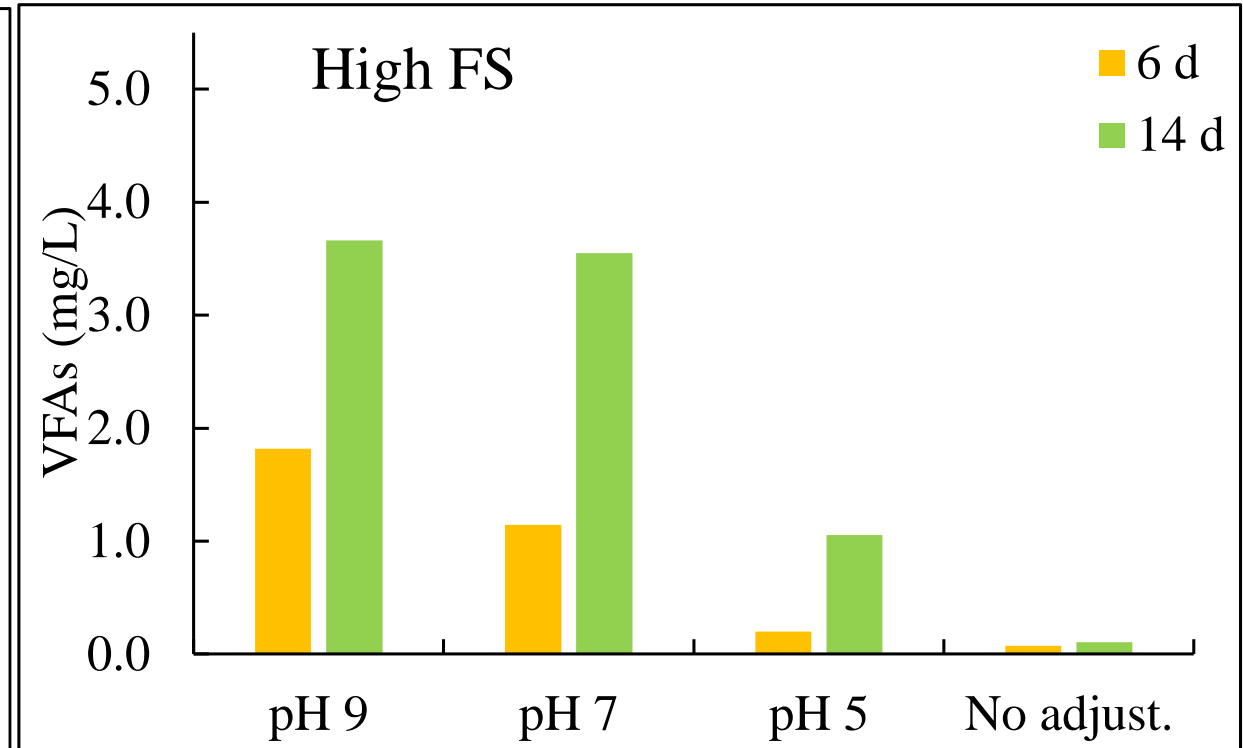
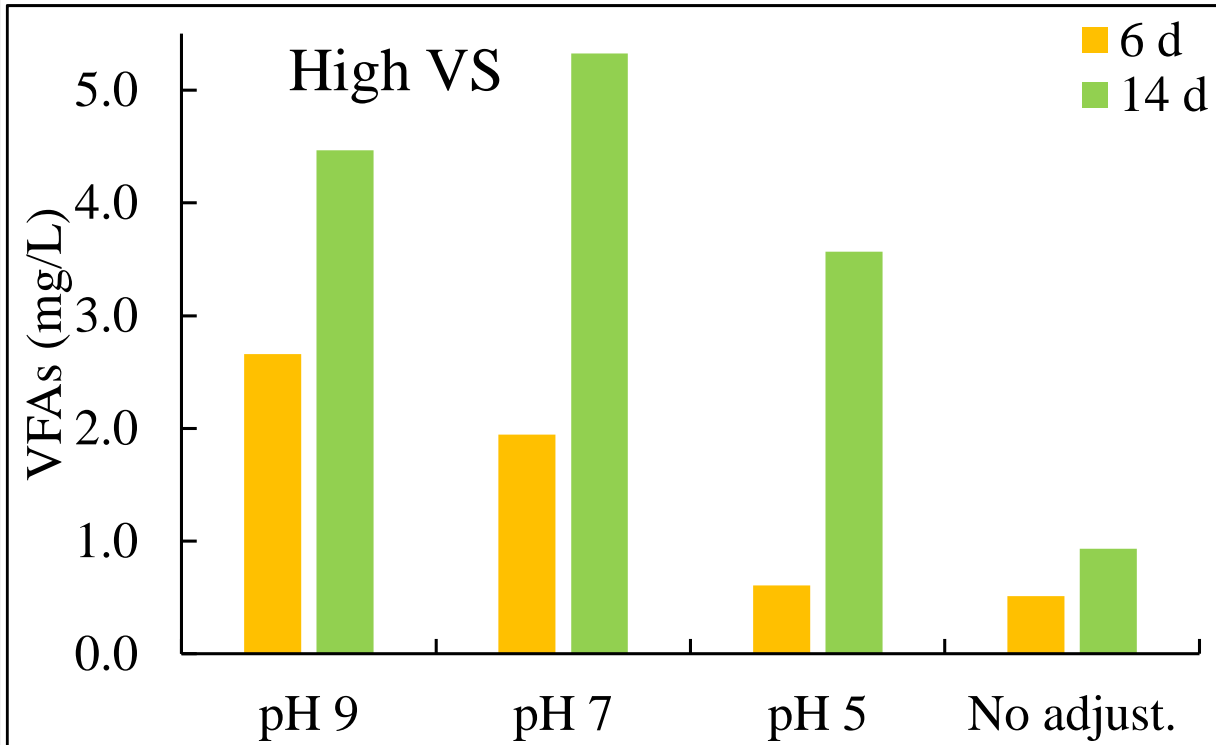


HIGH VS: When pH 7-9, microbial community is most commonly in the middle stage, down

HIGH FS: When pH 7-9, microbial community is most commonly in the middle stage, down



VFA production best at pH 7-9



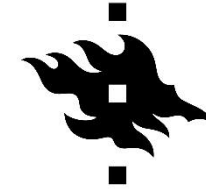
Stage of research:

- The hydrolysis of different waste materials
 - Collaboration with Päijät-Häme waste treatment station, Labio Ltd and Lahti Aqua Ltd
- How waste nutrients ratios (=the quantities of different waste) can be adjusted so that they support VFA production during the hydrolysis
- Accumulation bioreactor design
- Scale up (1000 L)
- How ammonia, phosphorus and FeSO_4 collection can be combined with the process?
- Element enrichment (Cu, Zn)?
- Process life cycle assessment and profitability calculation of the process ongoing with LUT University (Ville Uusitalo)



Merry Christmas and Happy New Year

Hyvää Joulua ja Onnellista Uutta Vuotta



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Thank you for the attention



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